

FORWARD LOOKING STATEMENTS

We describe many of the trends and other factors that drive our business and future results in this presentation. Such discussions contain forward-looking statements within the meaning of Section 21E of the Securities Exchange Act of 1934, as amended (the Exchange Act). Forward-looking statements are those that address activities, events, or developments that management intends, expects, projects, believes or anticipates will or may occur in the future. They are based on management's assumptions and assessments in light of past experience and trends, current economic and industry conditions, expected future developments and other relevant factors, many of which are difficult to predict and outside of our control. They are not guarantees of future performance, and actual results, developments and business decisions may differ significantly from those envisaged by our forward-looking statements. We do not undertake to update or revise any of our forward-looking statements, except as required by applicable securities law. Our forward-looking statements are also subject to material risks and uncertainties, including ongoing macroeconomic and geopolitical risks, such as lower GDP growth or recession, capital markets volatility, inflation, and certain regional conflicts, that can affect our performance in both the near- and long-term. In addition, no assurance can be given that any plan, initiative, projection, goal, commitment, expectation, or prospect set forth in this presentation can or will be achieved. These forward-looking statements should be considered in light of the information included in this presentation, our Form 10-K and other filings with the Securities and Exchange Commission. Any forward-looking plans described herein are not final and may be modified or abandoned at any time.

NON-GAAP FINANCIAL MEASURES

This presentation contains financial measures presented on a non-GAAP basis. Honeywell's non-GAAP financial measures used in this presentation are as follows: Segment profit, on an overall Honeywell basis; Segment profit margin, on an overall Honeywell basis; Organic sales percentage; Free cash flow; Adjusted free cash flow; Free cash flow excluding impact of settlements; Free cash flow margin; Adjusted earnings per share; Adjusted earnings per share excluding pension headwind; Adjusted income before taxes; Adjusted income tax expense; EBITDA; and Adjusted effective tax rate, if and as noted in the presentation. Management believes that, when considered together with reported amounts, these measures are useful to investors and management in understanding our ongoing operations and in the analysis of ongoing operating trends. These measures should be considered in addition to, and not as replacements for, the most comparable GAAP measure. Certain measures presented on a non-GAAP basis represent the impact of adjusting items net of tax. The tax-effect for adjusting items is determined individually and on a case-by-case basis. Refer to the Appendix attached to this presentation for reconciliations of non-GAAP financial measures to the most directly comparable GAAP measures.

KEY MESSAGES

Portfolio actions unfolding; capital deployment to accelerate in 2024

• Aligned to compelling megatrends, all underpinned by digitalization, enabling next phase of transformation

Continued strength in long-cycle end markets and backlog provides confidence in growth

Strategy Focused on Accelerating Value Creation

PORTFOLIO STRATEGY UNFOLDING

CARRIER ACCESS SOLUTIONS ACQUISITION

\$4.95B ~13x ~\$700M

Purchase Price 2023E EBITDA¹ 2023E Sales

- Offerings: leading provider of cloud-based digital access and asset safety solutions
- Strategic Rationale:
 - Creating scale in a higher growth, attractive end market
 - Enhancing software exposure
 - Increasing high margin product mix

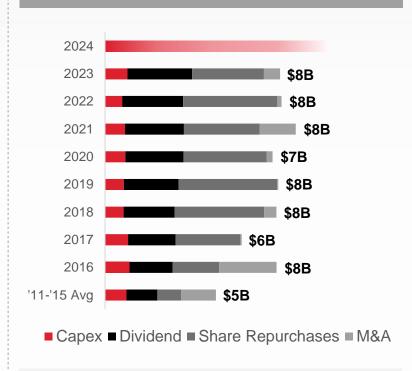
Creating an access-focused, margin accretive, +\$1B player

QUANTINUUM CAPITAL RAISE: \$5B VALUATION

- First equity fundraise closed, securing \$300M of capital at a pre-money valuation of \$5B
- Anchored by strategic partner JP Morgan Chase with additional participation from Mitsui & Co., Amgen, and Honeywell
- Total capital injection of \$625M as prior investors exchange convertibles into preferred stock
- Committed to a path to monetization within the next ~18 months



ACCELERATING CAPITAL DEPLOYMENT

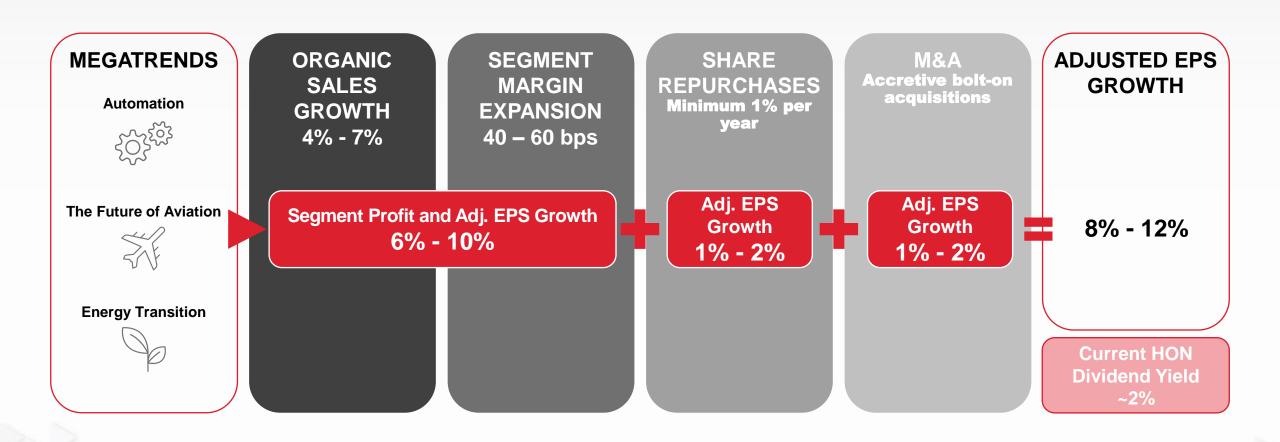


On track to surpass commitment to deploy \$25B+ of capital through 2025

*Transaction is expected to close by the end of the third quarter of 2024, details available here. 1. We define EBITDA as adjusted income before taxes adjusted for interest and other financial charges, interest income, and depreciation and amortization.

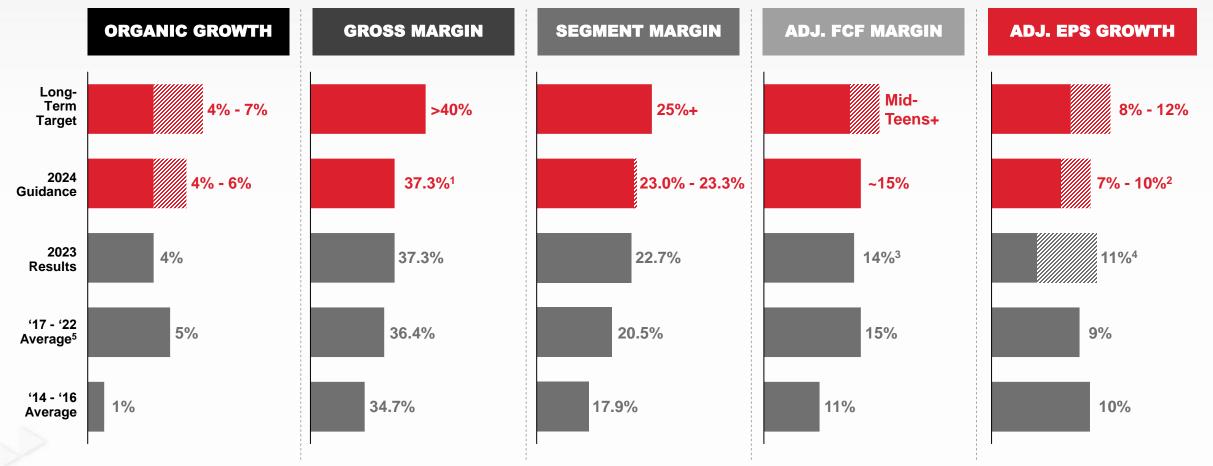
Executing on M&A Playbook; Accelerating Capital Deployment

LONG-TERM FINANCIAL GROWTH ALGORITHM



Compelling Framework to Compound Growth

LONG-TERM FINANCIAL PROGRESSION



^{1.} Represents gross margin from the last twelve months. Historical gross margin excludes company-funded R&D, in line with the reporting change made in 1Q23. 2. Adjusted EPS V% guidance excludes 2023 Russian-related charges, 2023 net expense related to the NARCO Buyout and HWI Sale, and 2023 adjustment to estimated future Bendix liability. 3. Excluding impact of settlements related to the NARCO Buyout, HWI Sale, and UOP Matters. 4. Adjusted EPS excluding pension headwind excludes the impact of the year-over-year decrease in pension ongoing and other postretirement income 5. Excluding 2020.

Integrated Operating Company Delivering Value

Honeywell

1Q AND FY 2024 OUTLOOK

1Q GUIDANCE

SALES

\$8.9B - \$9.2BFlat - Up 3% Organically

SEGMENT MARGIN

21.9% - 22.2%Down 10 - Up 20 bps

ADJUSTED EPS

\$2.12 - \$2.22 Up 2% - 7%

NET BELOW THE LINE IMPACT

(\$140M - \$190M)

Effective tax rate Share count ~22% ~657M

FY GUIDANCE

SALES

\$38.1B - \$38.9BUp 4% - 6% Organically

SEGMENT MARGIN

23.0% - 23.3% Up 30 - 60 bps

ADJUSTED EPS

\$9.80 - \$10.10Up 7% - 10%

FREE CASH FLOW

\$5.6B - \$6.0B

Up 6% - 13% excluding impact of prior year settlements

Net below the line impact is the difference between segment profit and income before tax. Impact includes interest and other financial charges, stock compensation expense, pension ongoing income, other postretirement income, and repositioning and other charges. Adjusted EPS V% guidance excludes 1Q23 Russian-related charges, 1Q23 net expense related to the NARCO Buyout and HWI Sale, 2023 Russian-related to the NARCO Buyout and HWI Sale, and 2023 adjustment to estimated future Bendix liability.

2024 Outlook In Line with Long-Term Framework



GREG LEWIS SENIOR VICE PRESIDENT AND CHIEF FINANCIAL OFFICER

Greg Lewis has been Senior Vice President and Chief Financial Officer of Honeywell since 2018. In this role, Greg is responsible for leading global Finance, Treasury, Tax, Audit, Business Analysis and Planning, Controllership, Honeywell Accelerator, Finance Transformation, Global Real Estate, and Investor Relations.

While leading Enterprise Information Management and then as CFO, Greg has played a pivotal role in Honeywell's "great integration" as the company embarked on a substantial transformation to simplify its decision-making and drive greater operational excellence. Among these endeavors, Greg has led Honeywell in its digital transformation and data governance journey, establishing a robust data operating model and building a culture with data at the forefront for strategic decision making. In this time, Greg has also provided critical crisis management leadership in Honeywell's response to the COVID-19 pandemic and related economic environment.

Greg joined Honeywell in 2006, and since then, has held a series of finance leadership roles. Prior to becoming CFO, he was Vice President of Corporate Finance, where he led Treasury, Tax, Audit, Business Analysis and Planning, Investor Relations, M&A, Real Estate, Pension, Finance Operations, and Enterprise Information Management (EIM).

Upon joining Honeywell, he first served as CFO of the former Specialty Products unit within Performance Materials and Technologies (PMT). Subsequently, he served as Vice President of Business Analysis and Planning (BAP) for Honeywell, CFO for Honeywell Process Solutions (HPS) and then CFO for the former Automation and Control Solutions (ACS) segment.

Greg has a broad background in financial leadership across multiple industries. He began his career at Kraft Foods in 1991 and went onto leadership roles at the Stanley Works and Tyco International before joining Honeywell.

Greg holds a master's degree in business administration from Fordham University and a bachelor's degree in finance from the University of Connecticut. He is also Six Sigma Green Belt Certified.

NON-GAAP FINANCIAL MEASURES

The following information provides definitions and reconciliations of certain non-GAAP financial measures presented in this presentation to which this reconciliation is attached to the most directly comparable financial measures calculated and presented in accordance with generally accepted accounting principles (GAAP).

Management believes that, when considered together with reported amounts, these measures are useful to investors and management in understanding our ongoing operations and in the analysis of ongoing operating trends. These measures should be considered in addition to, and not as replacements for, the most comparable GAAP measure. Certain measures presented on a non-GAAP basis represent the impact of adjusting items net of tax. The tax-effect for adjusting items is determined individually and on a case-by-case basis. Other companies may calculate these non-GAAP measures differently, limiting the usefulness of these measures for comparative purposes.

Management does not consider these non-GAAP measures in isolation or as an alternative to financial measures determined in accordance with GAAP. The principal limitations of these non-GAAP financial measures are that they exclude significant expenses and income that are required by GAAP to be recognized in the consolidated financial statements. In addition, they are subject to inherent limitations as they reflect the exercise of judgments by management about which expenses and income are excluded or included in determining these non-GAAP financial measures. Investors are urged to review the reconciliation of the non-GAAP financial measures to the comparable GAAP financial measures and not to rely on any single financial measure to evaluate Honeywell's business.

RECONCILIATION OF OPERATING INCOME TO SEGMENT PROFIT AND CALCULATION OF OPERATING INCOME AND SEGMENT PROFIT MARGINS

(\$M)	1Q23	2022	2023		
Operating income	\$ 1,692	\$ 6,427	\$	7,084	
Stock compensation expense (1)	59	188		202	
Repositioning, Other (2,3)	180	942		952	
Pension and other postretirement service costs (3)	16	132		66	
Segment profit	\$ 1,947	\$ 7,689	\$	8,304	
Operating income	\$ 1,692	\$ 6,427	\$	7,084	
÷ Net sales	\$ 8,864	\$ 35,466	\$	36,662	
Operating income margin %	19.1 %	18.1 %		19.3 %	
Segment profit	\$ 1,947	\$ 7,689	\$	8,304	
÷ Net sales	\$ 8,864	\$ 35,466	\$	36,662	
Segment profit margin %	22.0 %	21.7 %		22.7 %	

- Included in Selling, general and administrative expenses.
- Includes repositioning, asbestos, environmental expenses, equity income adjustment, and other charges. For the three months ended March 31, 2023, other charges include \$2 million of expenses due to the Russia-Ukraine conflict. For the twelve months ended December 31, 2022, other charges include an expense of \$250 million related to reserves against outstanding accounts receivables, contract assets, and inventory, as well as the write-down of other assets and employee severance related to the initial suspension and wind down of our businesses and operations in Russia. For the twelve months ended December 31, 2022, other charges include \$41 million, of incremental long-term contract labor cost inefficiencies due to severe supply chain disruptions (attributable to the COVID-19 pandemic) relating to the warehouse automation business within the Safety and Productivity Solutions segment. These costs include incurred amounts and provisions for anticipated losses recognized when total estimated costs at completion for certain of the business' long-term contracts exceeded total estimated revenue. These certain costs represent unproductive labor costs due to unexpected supplier delays and the resulting downstream installation issues, demobilization and remobilization of contract workers, and resolution of contractor disputes.
- (3) Included in Cost of products and services sold and Selling, general and administrative expenses.

We define segment profit, on an overall Honeywell basis, as operating income, excluding stock compensation expense, pension and other postretirement service costs, and repositioning and other charges. We define segment profit margin, on an overall Honeywell basis, as segment profit divided by net sales. We believe these measures are useful to investors and management in understanding our ongoing operations and in analysis of ongoing operating trends.

A quantitative reconciliation of operating income to segment profit, on an overall Honeywell basis, has not been provided for all forward-looking measures of segment profit and segment profit margin included herein.

Management cannot reliably predict or estimate, without unreasonable effort, the impact and timing on future operating results arising from items excluded from segment profit, particularly pension mark-to-market expense as it is dependent on macroeconomic factors, such as interest rates and the return generated on invested pension plan assets. The information that is unavailable to provide a quantitative reconciliation could have a significant impact on our reported financial results. To the extent quantitative information becomes available without unreasonable effort in the future, and closer to the period to which the forward-looking measures pertain, a reconciliation of segment profit to operating income will be included within future filings.

RECONCILIATION OF OPERATING INCOME TO SEGMENT PROFIT AND CALCULATION OF OPERATING INCOME AND SEGMENT PROFIT MARGINS

2014		2015		2016	2017		2018		2019			2021
\$ 5,622	\$	6,238	\$	6,051	\$	6,303	\$	6,705	\$	6,851	\$	6,200
187		175		184		176		175		153		217
590		569		674		962		1,100		598		636
297		274		277		249		210		137		159
\$ 6,696	\$	7,256	\$	7,186	\$	7,690	\$	8,190	\$	7,739	\$	7,212
\$ 5,622	\$	6,238	\$	6,051	\$	6,303	\$	6,705	\$	6,851	\$	6,200
\$ 40,306	\$	38,581	\$	39,302	\$	40,534	\$	41,802	\$	36,709	\$	34,392
14.0 %		16.2 %		15.4 %		15.6 %		16.0 %		18.7 %		18.0 %
 		_		_		_		_				
\$ 6,696	\$	7,256	\$	7,186	\$	7,690	\$	8,190	\$	7,739	\$	7,212
\$ 40,306	\$	38,581	\$	39,302	\$	40,534	\$	41,802	\$	36,709	\$	34,392
16.6 %		18.8 %		18.3 %		19.0 %		19.6 %		21.1 %		21.0 %
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- (1) Included in Selling, general and administrative expenses.
- Includes repositioning, asbestos, environmental expenses, equity income adjustment, and other charges. For the twelve months ended December 31, 2021, other charges includes \$105 million of incremental long-term contract labor cost inefficiencies due to severe supply chain disruptions (attributable to the COVID-19 pandemic) relating to the warehouse automation business within the Safety and Product Solutions segment. These costs include incurred amounts and provisions for anticipated losses recognized during the fourth quarter when total estimated costs at completion for certain of the business' long-term contracts exceeded total estimated revenue. These certain costs represent unproductive labor costs due to unexpected supplier delays and the resulting downstream installation issues, demobilization and remobilization of contract workers, and resolution of contractor disputes.
- (3) Included in Cost of products and services sold, Selling, general and administrative expenses, and Other income/expense
- (4) Included in Cost of products and services sold and Selling, general and administrative expenses.

We define segment profit, on an overall Honeywell basis, as operating income, excluding stock compensation expense, pension and other postretirement service costs, and repositioning and other charges. We define segment profit margin, on an overall Honeywell basis, as segment profit divided by net sales. We believe these measures are useful to investors and management in understanding our ongoing operations and in analysis of ongoing operating trends.

A quantitative reconciliation of segment profit, on an overall Honeywell basis, to operating income has not been provided for all forward-looking measures of segment profit and segment margin included herein. Management cannot reliably predict or estimate, without unreasonable effort, the impact and timing on future operating results arising from items excluded from segment profit. The information that is unavailable to provide a quantitative reconciliation could have a significant impact on our reported financial results. To the extent quantitative information becomes available without unreasonable effort in the future, and closer to the period to which the forward-looking measures pertain, a reconciliation of segment profit to operating income will be included within future filings.

RECONCILIATION OF ORGANIC SALES PERCENT CHANGE

	2014	2015	2016	2017	2018	2019	2021	2022	2023
Honeywell									_
Reported sales % change	3%	(4)%	2%	3%	3%	(12)%	5%	3%	3%
Less: Foreign currency translation Less: Acquisitions, divestitures and	—%	(4)%	(1)%	—%	1%	(1)%	1%	(3)%	(1)%
other, net	—%	—%	4%	(1)%	(4)%	(16)%	—%	—%	—%
Organic sales % change	3%	—%	(1)%	4%	6%	5%	4%	6%	4%

We define organic sales percentage as the year-over-year change in reported sales relative to the comparable period, excluding the impact on sales from foreign currency translation and acquisitions, net of divestitures, for the first 12 months following the transaction date. We believe this measure is useful to investors and management in understanding our ongoing operations and in analysis of ongoing operating trends.

A quantitative reconciliation of reported sales percent change to organic sales percent change has not been provided for forward-looking measures of organic sales percent change because management cannot reliably predict or estimate, without unreasonable effort, the fluctuations in global currency markets that impact foreign currency translation, nor is it reasonable for management to predict the timing, occurrence and impact of acquisition and divestiture transactions, all of which could significantly impact our reported sales percent change.

RECONCILIATION OF EPS TO ADJUSTED EPS

	2013	2014	2015	2016	2017	2018	2019	2020	2021	
Earnings per share of common stock - diluted (1)	\$ 4.92	\$ 5.33	\$ 6.04	\$ 6.21	\$ 2.00	\$ 8.98	\$ 8.41	\$ 6.72	\$ 7.91	
Pension mark-to-market expense (2)	0.05	0.23	0.06	0.28	0.09	0.04	0.13	0.04	0.05	
Debt refinancing expense (2)	_	_	_	0.12	_	_	_	_	_	
Separation costs (3)	_	_	_	_	0.02	0.97	_	_	_	
Impacts from U.S. Tax Reform	_	_	_	_	5.04	(1.98)	(0.38)	_	_	
Separation related tax adjustment (4)	_	_	_	_	_	_	_	(0.26)	_	
Garrett related adjustments (5)	_	_	_	_	_	_	_	0.60	0.01	
Changes in fair value for Garrett equity securities (6)	_	_	_	_	_	_	_	_	(0.03)	
Gain on sale of retail footwear business (7)	_	_	_	_	_	_	_	_	(0.11)	
Expense related to UOP Matters (8)									0.23	
Adjusted earnings per share of common stock - diluted	\$ 4.97	\$ 5.56	\$ 6.10	\$ 6.61	\$ 7.15	\$ 8.01	\$ 8.16	\$ 7.10	\$ 8.06	

- (1) Adjusted earnings per share utilizes weighted average shares of 700.4 million, 711.2 million, 730.3 million, 753.0 million, 772.1 million, 775.3 million, 789.3 million, 795.2 million, and 797.3 million for the years ended December 31, 2021, 2020, 2019, 2018, 2017, 2016, 2015, 2014, and 2013, respectively.
- (2) Pension mark-to-market expense uses a blended tax rate of 25%, 25%, 24%, 24%, 23%, 21%, 36.1%, 28.1%, and 25.5% for 2021, 2020, 2019, 2018, 2017, 2016, 2015, 2014, and 2013, respectively. Debt refinancing expense uses a tax rate of 26.5%.
- (3) For the twelve months ended December 31, 2018, and 2017, separation costs were \$732 million and \$14 million, respectively, including net tax impacts.
- (4) For the twelve months ended December 31, 2020, separation related tax adjustment of \$186 million, without tax expense, includes the favorable resolution of a foreign tax matter related to the spin-off transactions.
- For the twelve months ended December 31, 2021, the adjustment was \$7 million, without tax benefit, due to a non-cash charge associated with a reduction in value of reimbursement receivables following Garrett's emergence from bankruptcy on April 30, 2021. For the twelve months ended December 31, 2020, the adjustment was \$427 million, net of tax benefit of \$5 million, due to the non-cash charges associated with the reduction in value of reimbursement receivables due from Garrett, net of proceeds from settlement of related hedging transactions.
- (6) For the twelve months ended December 31, 2021, the adjustment was \$19 million, net of tax expense of \$5 million, due to changes in fair value for Garrett equity securities.
- (7) For the twelve months ended December 31, 2021, the adjustment was \$76 million, net of tax expense of \$19 million, due to the gain on sale of the retail footwear business.
- (8) For the twelve months ended December 31, 2021, the adjustment was \$160 million, without tax benefit, due to an expense related to UOP matters.

We define adjusted earnings per share as diluted earnings per share adjusted to exclude various charges as listed above. We believe adjusted earnings per share is useful to investors and management in understanding our ongoing operations and in analysis of ongoing operating trends.

RECONCILIATION OF EPS TO ADJUSTED EPS AND ADJUSTED EPS EXCLUDING PENSION HEADWIND

1Q23		2022		2023	1Q24E	2024E
\$ 2.07	\$	7.27	\$	8.47	\$2.12 - \$2.22	\$9.80 - \$10.10
_		0.64		0.19	No Forecast	No Forecast
_		0.07		_	_	_
_		0.43		_	_	_
_		(0.03)		_	_	_
_		0.38		0.01	_	_
 _		_		0.49		
\$ 2.07	\$	8.76	\$	9.16	\$2.12 - \$2.22	\$9.80 - \$10.10
0.15		_		0.55	No Forecast	No Forecast
\$ 2.22	\$	8.76	\$	9.71	\$2.12 - \$2.22	\$9.80 - \$10.10
\$	\$ 2.07 \$ 2.07 0.15	\$ 2.07 \$	\$ 2.07 \$ 7.27 - 0.64 - 0.07 - 0.43 - (0.03) - 0.38 \$ 2.07 \$ 8.76 0.15	\$ 2.07 \$ 7.27 \$	\$ 2.07 \$ 7.27 \$ 8.47 — 0.64 0.19 — 0.07 — — 0.43 — — (0.03) — — 0.38 0.01 — — 0.49 \$ 2.07 \$ 8.76 \$ 9.16 0.15 — 0.55	\$ 2.07 \$ 7.27 \$ 8.47 \$2.12 - \$2.22 - 0.64 0.19 No Forecast - 0.07

- (1) For the three months ended March 31, 2023, adjusted earnings per share utilizes weighted average shares of approximately 673.0 million. For the twelve months ended December 31, 2023, and 2022, adjusted earnings per share utilizes weighted average shares of approximately 668.2 million and 683.1 million, respectively. For the three months ended March 31, 2024, and twelve months ended December 31, 2024, expected earnings per share utilizes weighted average shares of approximately 657 million and 656 million, respectively.
- (2) Pension mark-to-market expense uses a blended tax rate of 18%, net of tax benefit of \$27 million, for 2023 and a blended tax rate of 16%, net of tax benefit of \$83 million, for 2022.
- (3) For the twelve months ended December 31, 2022, the adjustment was an expense of \$45 million, without tax benefit, due to an expense related to UOP matters.
- (4) For the twelve months ended December 31, 2023, the adjustment was a benefit of \$3 million, without tax expense. For the twelve months ended December 31, 2022, the adjustment was \$297 million, without tax benefit, to exclude charges and the accrual of reserves related to outstanding accounts receivable, contract assets, impairment of intangible assets, foreign exchange revaluation, inventory reserves, the write-down of other assets, impairment of property, plant and equipment, employee severance, and called guarantees related to the initial suspension and wind down of our businesses and operations in Russia.
- (5) For the twelve months ended December 31, 2022, the adjustment was \$22 million, without tax expense, due to the gain on sale of Russian entities.
- (6) For the twelve months ended December 31, 2023, the adjustment was \$8 million, net of tax benefit of \$3 million, due to the net expense related to the NARCO Buyout and HWI Sale. For the twelve months ended December 31, 2022, the adjustment was \$260 million, net of tax benefit of \$82 million, due to the net expense related to the NARCO Buyout and HWI Sale.
- Bendix Friction Materials ("Bendix") is a business no longer owned by the Company. In 2023, the Company changed its valuation methodology for calculating legacy Bendix liabilities. For the twelve months ended December 31, 2023, the adjustment was \$330 million, net of tax benefit of \$104 million, (or \$434 million pre-tax) due to a change in the estimated liability for resolution of asserted (claims filed as of the financial statement date) and unasserted Bendix-related asbestos claims. The Company experienced fluctuations in average resolution values year-over-year in each of the past five years with no well-established trends in either direction. In 2023, the Company observed two consecutive years of increasing average resolution values (2023 and 2022), with more volatility in the earlier years of the five-year period (2019 through 2021). Based on these observations, the Company, during its annual review in the fourth quarter of 2023, reevaluated its valuation methodology and elected to give more weight to the two most recent years by shortening the look-back period from five years to two years (2023 and 2022). The Company believes that the average resolution values in the last two consecutive years are likely more representative of expected resolution values in future periods. The \$434 million pre-tax amount is attributable primarily to shortening the look-back period to the two most recent years, and to a lesser extent to increasing expected resolution values for a subset of asserted claims to adjust for higher claim values in that subset than in the modelled two-year data set. It is not possible to predict whether such resolution values will increase, decrease, or stabilize in the future, given recent litigation trends within the tort system to assess the appropriate look-back period for determining average resolution values going forward.
- (8) For the twelve months ended December 31, 2023, the adjustment was the decline of \$378 million, of pension ongoing and other postretirement income between 2022 and 2023, net of tax expense of \$99 million. For the three months ended March 31, 2023, the adjustment was the decline of \$99 million of pension ongoing and other postretirement income between the three months ended March 31, 2022, and three months ended March 31, 2023, net of tax expense of \$26 million.

We define adjusted earnings per share as diluted earnings per share adjusted to exclude various charges as listed above. We define adjusted earnings per share excluding pension headwind as adjusted earnings per share adjusted for an actual decline of pension ongoing and other postretirement income between the comparative periods in 2023. We believe adjusted earnings per share and adjusted earnings per share excluding pension headwind are measures that are useful to investors and management in understanding our ongoing operations and in analysis of ongoing operating trends. For forward-looking information, management cannot reliably predict or estimate, without unreasonable effort, the pension mark-to-market expense as it is dependent on macroeconomic factors, such as interest rates and the return generated on invested pension plan assets. We therefore do not include an estimate for the pension mark-to-market expense. Based on economic and industry conditions, future developments, and other relevant factors, these assumptions are subject to change.

RECONCILIATION OF CASH PROVIDED BY OPERATING ACTIVITIES TO FREE CASH FLOW AND FREE CASH FLOW EXCLUDING IMPACT OF SETTLEMENTS AND CALCULATION OF FREE CASH FLOW MARGIN EXCLUDING IMPACT OF SETTLEMENTS

(\$M)	2023
Cash provided by operating activities	\$ 5,340
Capital expenditures	(1,039)
Garrett cash receipts	_
Free cash flow	4,301
Impact of settlements (1)	1,001
Free cash flow excluding impact of settlements	\$ 5,302
Cash provided by operating activities	\$ 5,340
÷ Net sales	\$ 36,662
Operating cash flow margin %	15 %
Free cash flow excluding impact of settlements	\$ 5,302
÷ Net sales	\$ 36,662
Free cash flow margin excluding impact of settlements %	14 %

(1) For the twelve months ended December 31, 2023, impact of settlements was \$1,001 million, net of tax benefit of \$252 million, due to settlements related to the NARCO Buyout, HWI Sale, and UOP Matters.

We define free cash flow as cash provided by operating activities less cash for capital expenditures plus cash receipts from Garrett. We define free cash flow excluding impact of settlements as free cash flow margin excluding impact of settlements divided by net sales.

We believe that free cash flow, free cash flow excluding impact of settlements, and adjusted free cash flow margin are non-GAAP measures that are useful to investors and management as a measure of cash generated by operations that will be used to repay scheduled debt maturities and can be used to invest in future growth through new business development activities or acquisitions, pay dividends, repurchase stock, or repay debt obligations prior to their maturities. These measures can also be used to evaluate our ability to generate cash flow from operations and the impact that this cash flow has on our liquidity.

RECONCILIATION OF CASH PROVIDED BY OPERATING ACTIVITIES TO ADJUSTED FREE CASH FLOW AND CALCULATION OF ADJUSTED FREE CASH FLOW MARGIN

(\$M)	2014	2015	2016	2017	2018	2019	2021	2022
Cash provided by operating activities	\$ 5,080	\$ 5,519	\$ 5,498	\$ 5,966	\$ 6,434	\$ 6,897	\$ 6,038	\$ 5,274
Capital expenditures	(1,094)	(1,073)	(1,095)	(1,031)	(828)	(839)	(895)	(766)
Garrett cash receipts	_	_	_	_	_	_	586	409
Free cash flow	\$ 3,986	\$ 4,446	\$ 4,403	\$ 4,935	\$ 5,606	\$ 6,058	\$ 5,729	\$ 4,917
Separation cost payments	_	_	_	_	424	213	_	_
Adjusted free cash flow	\$ 3,986	\$ 4,446	\$ 4,403	\$ 4,935	\$ 6,030	\$ 6,271	\$ 5,729	\$ 4,917
Cash provided by operating activities	\$ 5,080	\$ 5,519	\$ 5,498	\$ 5,966	\$ 6,434	\$ 6,897	\$ 6,038	\$ 5,274
÷ Net sales	\$ 40,306	\$ 38,581	\$ 39,302	\$ 40,534	\$ 41,802	\$ 36,709	\$ 34,392	\$ 35,466
Operating cash flow margin %	13 %	14 %	14 %	15 %	15 %	19 %	18 %	15 %
Adjusted free cash flow	\$ 3,986	\$ 4,446	\$ 4,403	\$ 4,935	\$ 6,030	\$ 6,271	\$ 5,729	\$ 4,917
÷ Net sales	\$ 40,306	\$ 38,581	\$ 39,302	\$ 40,534	\$ 41,802	\$ 36,709	\$ 34,392	\$ 35,466
Adjusted free cash flow margin %	10 %	12 %	11 %	12 %	14 %	17 %	17 %	14 %

We define free cash flow as cash provided by operating activities less cash for capital expenditures plus cash receipts from Garrett. We define adjusted free cash flow as free cash flow plus separation cost payments. We define adjusted free cash flow margin as adjusted free cash flow divided by net sales.

We believe that free cash flow, adjusted free cash flow, and adjusted free cash flow margin are non-GAAP measures that are useful to investors and management as a measure of cash generated by operations that will be used to repay scheduled debt maturities and can be used to invest in future growth through new business development activities or acquisitions, pay dividends, repurchase stock, or repay debt obligations prior to their maturities. These measures can also be used to evaluate our ability to generate cash flow from operations and the impact that this cash flow has on our liquidity.

RECONCILIATION OF EXPECTED CASH PROVIDED BY OPERATING ACTIVITIES TO EXPECTED FREE CASH FLOW AND EXPECTED FREE CASH FLOW EXCLUDING IMPACT OF SETTLEMENTS

	2024E _(\$B)
Cash provided by operating activities	~\$6.7 - \$7.1
Capital expenditures	~(1.1)
Garrett cash receipts	_
Free cash flow	~\$5.6 - \$6.0
Impact of settlements	_
Free cash flow excluding impact of settlements	~\$5.6 - \$6.0

We define free cash flow as cash provided by operating activities less cash for capital expenditures plus anticipated cash receipts from Garrett. We define free cash flow excluding impact of settlements as free cash flow less settlements related to the NARCO Buyout, HWI Sale, and UOP Matters.

We believe that free cash flow and free cash flow excluding impact of settlements are non-GAAP measures that are useful to investors and management as a measure of cash generated by operations that will be used to repay scheduled debt maturities and can be used to invest in future growth through new business development activities or acquisitions, pay dividends, repurchase stock, or repay debt obligations prior to their maturities. These measures can also be used to evaluate our ability to generate cash flow from operations and the impact that this cash flow has on our liquidity.